6 <sup>th</sup>	<b>Process Instrumentation</b>	L-T-P	3
Semester		3-0-0	CREDITS

Module I: (13 Hrs)

Basic concepts and qualities of measurement, Level measurement: Methods of liquid level measurement, Direct methods, Hook-type level indicator, sight glass, Float-type level indicator, Displacer level detectors, Indirect methods, Hydrostatic pressure type, Pressure gauge method, Air bellows, Air purge system, Liquid purge system, Electrical methods.

Module II: (15 Hrs)

Flow Measurement: Methods of flow measurement, Inferential flow measurement, Quantity flowmeters, Mass flowmeters, Calibration of flowmeters, Selection of flowmeters. Pressure measurement: Pressure, Methods of pressure measurement, Manometers, Elastic pressure transducers, Measurement of vacuum, Force-balance pressure gauges, Electrical pressure transducers, Pressure switches, Calibration of pressure measuring instruments, Maintenance and repair of pressure measuring instruments, Troubleshooting.

Module III: (12 Hrs)

Temperature measurement: Temperature, Temperature scales, Methods of temperature measurement, Expansion temperature, Filled-system thermometers, Electrical temperature instruments. Pyrometers: Radiation and optical. Methods of composition analysis: Absorption spectroscopy, Emission spectroscopy, Mass spectroscopy.

## Text Books:

- 1. Industrial Instrumentation by D P Eckman, CBS.
- 2. Instrumentation: Devices and Systems, 2nd ed. by C Rangan, G Sarma, and V S V Mani, McGraw-Hill.

## Reference Books:

- 1. Principles of Measurement Systems, 3rd ed. by J P Bentley, PHI.
- 2. Industrial Instrumentation and Control, 3rd ed. by S K Singh, McGraw-Hill.

## Digital learning resources:

1. Chemical Process Instrumentation by Prof. Debasis Sarkar, Department of Chemical Engineering, IIT Kharagpur, Link: https://nptel.ac.in/courses/103/105/103105130/