187th 7th/8thssSemesterSemester

PMI7J003 PROCESS CONTROL & INSTRUMENTATION(3-0-0)

MODULE-I (10hours)

Introduction: Need for process control; justification in terms of overall technical and economic benefits. Fundamental Aspects: Recognition of dynamic nature of control operation; identification of controllable and non-controllable operating variables; need for obtaining quantitative relationships for describing the effect of controllable operating variablesonprocessperformance; defining control objectives; identification of process and plant constraints

MODULE-II (10hours)

BasicDataRequiredforControlSystemDesign:Waysofobtainingdataforcontrolsystem design; Nature and frequency of process disturbances; investigating basic properties of processresponse(impulseandstepresponse).

MODULE-III (10hours)

Types of Control Actions: Feed Forward and feedback control; construction of a feedback controller; proportional action, integral action and derivative action; tuning of feedback controllers; multiple input control; ratio control and cascade control. Control of Individual Unit Operations: Crushing, grinding and flotation circuits; control of thickener and other allied operations.

MODULE-IV (10hours)

Instrumentation for measurement: On-line particle size distribution, Metallurgical gradeanalysis and coal analysis; pulp density, pulp level, froth level, slurry flow rate, ball

millloadandotherrequiredmeasurements.SomePublishedCaseStudies:Someexamples takenfrompublishedpapersonactualimplementationofcontrolsystemsinanoperating plantandthecontrolstrategiesused

REFERENCES:

- 1. Advanced Control and Supervision of Mineral Processing Plants, Edited by Daniel SbárbaroandRenédelVillar,Springer
- 2. <u>George Stephanopoulos</u>: Chemical Process Control: An Introduction to Theory and Practice, PHILearning