# PBT6I101 BIOREACTOR DESIGN & ANALYSIS

## Module- I: Principles and concepts

Recapitulation of the principles of Kinetics for chemical and Bio-chemical Reactions.

Fundamentals of homogeneous reactions for batch / semi-batch, plug low reactor (PFR), continuous stirred rank reactors (CSTR), fluidized bed reactor bubble column, air lift fermenter etc, stirred tank/mixed reactors., adiabatic and programmed reactors. Unconventional bioreactors: Hollow fiber reactor, membrance reactor, perfusion reactor for animal and plant cell culture.

## **Module- II: Bioreactor Analysis**

Analysis of ideal bioreactors: Fed-Batch reactors, Enzyme catalyzed reactions in CSTRs,

CSTR reactors with Recycle and wall growth, Ideal Plug-Flow Tubular reactor. Analysis of Nonideal Reactor Analysis: Concept of ideal and non-ideal reactor; residence time distribution; models of non-ideal reactors – plug flow reactor for microbial processes; Mass transfer in biochemical processes; Multiphase bioreactors – packed bed with immobilized enzymes or microbial cells; three – phase fuidized bed trickling bed reactor; Design and analysis of the above reactor systems; Gas liquid reactors, Reactor stability.

#### Module- III: Bioreactor Design

Design considerations: oxygen transfer, heat transfer, rheology, mixing. Scale up and scale down concepts. Bioprocess control and computer coupled bioreactors; Growth and product formation by recombinant cells. Mechanical fittings in a bioreactor: vessel, agitation system materials, welds, finish, valves, piping and valves for biotechnology. Instrumentation and control of bioprocesses: Bioreactor sensor, online sensors for cell properties, off-line analytical methods; Biosensors. Bioreactor design calculation.

#### **Text Books**

- 1. Levenspiel, O., Chemical Reaction Engineering, Wiley Eastern Ltd.
- 2. Bailey & Olis, Biochemical Engg. Fudamentals, MGH., 1990
- 3. Atkinson, B., Biological Reactors, pion Ltd., London, 1974.
- 4. Coulson, Richardson, Sinnott, An introduction to chemical engineering design, Pergamon
- 5. Alba S., Humphrey E and Milli N.R., "Bio Chemical Engineering" Academic Press, 1973.
- 6. Scragg.A.H "Bioreactors in Biotechnology"- A Practical approach
- 7. Bailey and Ollis, "Biochemical Engineering Fundamentals", McGraw Hill (2nd Ed.). 1986. Press.
- 8. Lydersen, D'Elia, Nelson, Bioprocess engineering: Systems and equipment.

## **BIOREACTOR DESIGN & ANALYSIS LAB (UNDER REVISION)**

- 1. Bioreactor operation Demonstration
- 2. Batch, fed batch and continuous cultures a) Estimation of Monod parameters b) Pure and mixed cultures.
- 3. Temperature effect on growth-estimation of energy of activation and Arrhenius constant for micro-organisms.
- Determination of Oxygen transfer rate KLa determination by sulphite oxidation method KLa determination by dynamic gassing method KLa determination by power correlation analysis
- 5. Packed bed bioreactor: study of process parameters
- 6. Fluidised bed reactor: study of process parameters
- 7. Screening of process variables single dimensional search, Blackett Burman design, design expert etc.
- 8. Study of rheology of fermentation broth and power determination.
- 9. Bioprocess control using software
- 10. Production of secondary metabolites by feed batch culture.