5thSemester RCH5D002 PROCESS SIMULATION & L-T-P 3-0-0 3 CREDITS

Module I: (12 hr)

Modelling Based on First Principles: Fundamentals of mathematical models and formulation – Continuity equation, Equation of motion, Transport equations, Energy equation, Equations of state, Equilibrium, Chemical kinetics and their applications; Lumped and distributed parameter models – Fluid systems, C.S.T.R. (single, series, isothermal, constant hold up, variable hold up, gas phase pressurized and non-isothermal), Single component vaporizer, Multi-component flash drum, Batch reactor, Reactor with mass transfer, Ideal binary distillation column, Batch distillation, Heat exchanger, etc.

Module II: (7 hr)

Optimization

Single variable optimization (Pointwise/exhaustive search and Gradient based search algorithms)

Multivariable optimization (Pointwise/exhaustive search and Gradient based search algorithms)

Non-traditional Optimization algorithms

- Probabilistic algorithm (Simulated annealing)
- Evolutionary search (Differential evolution algorithm).

Module III: (10 hrs)

Numerical Methods

Generalized concepts of vector space, linear dependence, and matrix norms, Linear and Nonlinear Algebraic Equation solution, Solution of differential equation (Euler's method, Runge-Kutta method, finite difference method, Orthogonal collocation method), Partial differential equation (elliptic, parabolic and hyperbolic PDEs, Dirichlet, Neumann and Robin boundary conditions, solution of PDEs' by method of lines using Crank-Nicholson method, finite difference method)

Module IV: (8 hr)

Simulation

- 1. Linearization and state space models
- 2. Model transformation using theory of approximation
- 3. Devising numerical Methods
- > Information flow from process to information flow diagram,
- > From information flow diagram to numerical form
- > Recycles
- 4. Dynamic and Steady state simulation using solvers (like MATLAB ODE solver, ASPEN PLUS, and SIMULINK)

Books:

- 1. Process Modeling, Simulation, and Control for Chemical Engineers, 2nd ed. by W LLuyben, McGraw-Hill.
- 2. B. Roffel, B. Betlem, "Process Dynamics & Control: Modeling for control and prediction. John Wiley & Sons Ltd., 2006.
- 3. Numerical Methods for Engineers 4th Edition 2019 by Gupta, Santosh K, New Age International (P) Ltd Publishers
- 4. Process Plant Simulation, B V Babu, Oxford University Press
- 5. Engineering Optimization: Theory and Practice by S S Rao, New Age.

- 6. Kalyanmoy Deb, Optimization for Engineering Design: Algorithms and Examples, 2nd Edition, PHI, 2012.
- 7. Process Control: Modelling, Design and Simulation, 1st ed. by B W Bequette, PHI.

Digital learning resources:

1. Process Modelling and Simulation by Dr. V. K. Agrawal Department of Chemical Engineering, IIT Roorkee (Link: https://nptel.ac.in/courses/103/107/103107096/)
2. Advanced Numerical Analysis by Prof. Sachin C. Patwardhan, Department of Chemical, Engineering, IIT Bombay (Link: https://nptel.ac.in/courses/103/101/103101111/)