PFT6J006 INDUSTRIAL ENGINEERING IN GARMENT INDUSTRY
(4-0-0)

Module-I

INTRODUCTION OF INDUSTRIAL ENGINEERING: Activities of Industrial Engineering, Objectives of Industrial Engineering, Functions of an Industrial Engineer, Techniques of Industrial Engineering, IE JOB Profile.**Industrial Engineering Tools**: Lean Manufacturing , **5S** , **5S** Examples, JIT (Just In Time), Objective of JIT, KANBAN , Advantages of Kanban Processing, KAIZEN.

WORK STUDY : Father of work study, Distinct discipline of work study, Work study procedure, Characteristic of work study engineer, Function of Work Study Engineering. **Engineering Function** - General Function, Steps Involved , Standard Time and Target Setting, Method Analysis, Workplace Layout, Operation Sequence, Work Aids and Attachments, Operator Monitoring, Cycle Checks.

Module-II

METHOD STUDY: Method Study for garment operations. **TIME STUDY :** Time Study for garment operations ,Definition of Time Study, Reduce line setting time for assembly line .

GARMENTS SEWING IN MASS PRODUCTION: Sewing section Organogram , Machineries used for Garment Sewing in Mass Production, Calculate or check machine SPI , Machines needed to make Basic T- Shirts, Calculate Machine requirement for garment to be made in an assembly line, Sewing Process Flow Chart for Crew neck T-Shirt.

GARMENTS PRODUCTION AND EFFICIENCY CALCULATION: Estimation Of garment production, Formula for production estimation, Calculate SAM Or SMV Of a Garments, Standard Minutes (SAM or SMV) for Few Basic Garment Products, Calculate efficiency of a production batch or line, Standard efficiency and overall efficiency.

Module-III

Concept of Operator's Performance Rating: Definition of Performance Rating, 100% performance or Normal Performance, Characteristic of 100% Performance or Normal operator, Accurate rating, Calculate Operator Worker efficiency, Efficiency calculation formula, On-Standard Operator Efficiency 57 6.8 Use of Takt Time in Apparel Industry.THREAD CONSUMPTION :Calculate thread consumption for garments, **Productivity**: Measure Of labor productivity.

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