# PCE3I103 MECHANICAL OPERATIONS

Objectives: This course acquaints the students of the mechanical method of sizing, separating & transportation of particles.

### ModuleI:

Properties and storage of solids: Characteristics of solid particles and solids in bulk. Size Reduction: Objectives, Methods, and Principles of size reduction, Size reduction equipments: Coarse, Intermediate, and Fine Crushers and Ultra-fine grinders, Open & closed circuit grinding.

#### ModuleII:

Solid-solid separation: Screening, Electrical separation, Classification, Gravity concentration, and Floatation and their latest equipments.

Solid-liquid separation: Sedimentation and equipments(Thickeners and clarifiers), Filtration: Theory and equipments.

### **ModuleIII:**

Gas-solid separation: Principle and equipments. Transportation of solids: Conveyors and elevators.

#### **Module IV:**

Mixing: Theory of solid and liquid mixing and their equipments. Size enlargement, Crystallization, Feeding, Weighing, and Coagulation.

## **Text Book:**

1. Mechanical Operations, 1st ed. by A K Swain, H Patra, and G K Roy, McGraw-Hill.

## **Reference Books:**

- 1. Unit Operations of Chemical Engineering, 7th ed. by W L McCabe, J C Smith, and P Harriott, McGraw-Hill.
- 2. Mechanical Operations for Chemical Engineers, 3rd ed. by C M Narayanan and B C Bhattacharya, Khanna Publishers.
- 3. Perry's Chemical Engineers' Handbook, 8th ed. by D W Green and R H Perry, McGraw-Hill.
- 4. Introduction to Chemical Engineering by W L Badger and JTBanchero, McGraw-Hill.
- 5. Unit Operations, by G G Brown, et. al., CBS Publishers.
- 6. Handbook of Mineral Dressing: Ores and Industrial Minerals by A F Taggart, John Wiley.