

PHARMACEUTICAL MANUFACTURING TECHNOLOGY (MQA 204T)

Scope

This course is designed to impart knowledge and skills necessary to train the students with the industrial activities during Pharmaceutical Manufacturing.

Objectives

At completion of this course it is expected that students will be able to understand,

- The common practice in the pharmaceutical industry developments, plant layout and production planning
- Will be familiar with the principles and practices of aseptic process technology, non sterile manufacturing technology and packaging technology.
- Have a better understanding of principles and implementation of Quality by design (QbD) and process analytical technology (PAT) in pharmaceutical manufacturing

THEORY

60 Hrs

1. **Pharmaceutical industry developments:** Legal requirements and Licenses for API and formulation industry, Plant location- Factors influencing. 12 Hrs
Plant layout: Factors influencing, Special provisions, Storage space requirements, sterile and aseptic area layout.
Production planning: General principles, production systems, calculation of standard cost, process planning, routing, loading, scheduling, dispatching of records, production control.
2. **Aseptic process technology:** Manufacturing, manufacturing flowcharts, in process-quality control tests for following sterile dosage forms: Ointment, Suspension and Emulsion, Dry powder, Solution (Small Volume & large Volume). 12 Hrs
Advanced sterile product manufacturing technology : Area planning & environmental control, wall and floor treatment, fixtures and machineries, change rooms, personnel flow, utilities & utilities equipment location, engineering and maintenance.
Process Automation in Pharmaceutical Industry: With specific reference to manufacturing of sterile semisolids, Small Volume Parenterals & Large Volume Parenterals (SVP & LVP), Monitoring of Parenteral manufacturing facility, Cleaning in Place (CIP),

Sterilization in Place (SIP), Prefilled Syringe, Powdered Jet, Needle Free Injections, and Form Fill Seal Technology (FFS).

Lyophilization technology: Principles, process, equipment.

- 3 **Non sterile manufacturing process technology:** 12
Hrs
Manufacturing, manufacturing flowcharts, in process-quality control tests for following Non-Sterile solid dosage forms: Tablets (compressed & coated), Capsules (Hard & Soft).
Advance non-sterile solid product manufacturing technology: Process Automation in Pharmaceutical Industry with specific reference to manufacturing of tablets and coated products, Improved Tablet Production: Tablet production process, granulation and pelletization equipments, continuous and batch mixing, rapid mixing granulators, rota granulators, spheronizers and marumerisers, and other specialized granulation and drying equipments. Problems encountered.
Coating technology: Process, equipments, particle coating, fluidized bed coating, application techniques. Problems encountered.
- 4 **Containers and closures for pharmaceuticals:** Types, 12
Hrs
performance, assuring quality of glass; types of plastics used, Drug plastic interactions, biological tests, modification of plastics by drugs; different types of closures and closure liners; film wrapper; blister packs; bubble packs; shrink packaging; foil / plastic pouches, bottle seals, tape seals, breakable seals and sealed tubes; quality control of packaging material and filling equipment, flexible packaging, product package compatibility, transit worthiness of package, Stability aspects of packaging. Evaluation of stability of packaging material.
- 5 **Quality by design (QbD) and process analytical technology (PAT):** 12
Hrs
Current approach and its limitations. Why QbD is required, Advantages, Elements of QbD, Terminology: QTPP. CMA, CQA, CPP, RLD, Design space, Design of Experiments, Risk Assessment and mitigation/minimization. Quality by Design, Formulations by Design, QbD for drug products, QbD for Drug Substances, QbD for Excipients, Analytical QbD. FDA initiative on process analytical technology. PAT as a driver for improving quality and reducing costs: quality by design (QbD), QA, QC and GAMP. PAT guidance, standards and regulatory requirements.

REFERENCES

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5. Sidney H Willing, Murray M, Tuckerman. Williams Hitchings IV, Good manufacturing of pharmaceuticals (A Plan for total quality control) 3rd Edition. Bhalani publishing house Mumbai.
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